

**BOARD OF ASSESSORS MEETING  
FRIDAY, SEPTEMBER 19, 2008 AT 7:30 A.M.  
TOWN OFFICES (RM 205) SHATTUCK ST  
LITTLETON, MA 01460**

**PROPOSED AGENDA**

1. Sign monthly reports, Applications for Exemptions, Chapter land Applications.
2. Sign Community Preservation Surcharge Report.
3. Discuss 40B and over 55 properties appraisal strategies.
4. Residential assessments and interim adjustments.
5. Meeting day